

## **SPRING EYE BOLT TIGHTENING**

# **ISSUE 13/01**

It is important that the tension of the bolts is checked at the yearly inspection and visually checked any time the vehicle is serviced.



If the plates are able to be moved by hand then the bolt must be removed and the plates inspected for wear. They will normally require replacement.

Tightening the bolt will not secure the assembly.

#### Spring eye bolt torques

- 30mm bolt (nut size 46mm ) 1000 Nm
- 24mm bolt (nut size 36mm) 650 Nm

#### Spring eye Bolt kit

- 30mm 0585700180
- 24mm 0585700280

### Replacement weld in boss

- 30mm 0311323010
- 24mm 0311303100